PATENT SPECIFICATION

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(21) Application No. 24745/78 (22) Filed 31 May 1978

(61) Patent of Addition to No. 1 471 743 dated 29 July 1974

(44) Complete Specification published 10 June 1981

(51) INT CL3 C07D 261/14

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C2C 1173 1370 200 215 225 22Y 247 255 25Y 30Y 313 314 31Y 337 342 34Y 579 601 603 62X 805 80Y AA KF

(72) Inventors HISAJIRO YUKINAGA, SHINZABURO SUMIMOTO, ICHIRO ISHIZUKA and JITSUO **SUGITA**



ERRATUM

SPECIFICATION NO 1590870

Page 1, line 1 (71) after We, insert SHIONOGI SEIYAKU KABUSHIKI KAISHA known as

THE PATENT OFFICE 9 May 1983

Bas 251103/1

Our British Patent No. 1,471,743 describes and claims a compound represented by the formula:

wherein R represents hydrogen, alkyl or aryl; R1 represents hydrogen or alkyl; R2 10 represents a group of the formula

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wherein R³ and R⁴ each independently represent hydrogen, alkyl, alkenyl, alkynyl, aralkyl, aryl, alkoxy, or alkylthio, or R³ and R⁴ and the adjacent nitrogen atom form a ring optionally including another hetero atom (nitrogen, oxygen, or sulfur), or R² is a group of the formula —CO—Y—R⁵ wherein R⁵ represents alkyl, alkenyl, alkynyl, aralkyl, or aryl, and Y represents oxygen or sulfur; and X represents hydrogen, alkyl, or halogen; provided that R and X may optionally be taken together to represent alkylene, and alkyl, aralkyl, and/or aryl groups may each be optionally substituted with one or more substituents selected from halogen, alkyl, alkoxy, nitro or hydroxy. This invention can be regarded as a modification of the invention of said earlier patent in that the can be regarded as a modification of the invention of said earlier patent in that the meanings for groups X and R are more restricted and in place of the group R² as defined in Patent No. 1,471,743 is to be found a group —CO—R² as defined below.

The isoxazole derivatives of the present invention show excellent herbicidal activity and exhibit very low toxicity towards humans, fish and other animals. It has also been discovered that the present isoxazole derivatives are smoothly decomposed or degraded in soil after their application thereto as herbicides.

According to the present invention there is provided a compound of the formula:

$$\begin{array}{c}
X \longrightarrow I \\
R \longrightarrow I \\
O \longrightarrow N
\end{array}$$

$$\begin{array}{c}
R^{1} \\
CO - R^{2}
\end{array}$$
(I)

30 wherein R is t-butyl; R^1 is hydrogen; R^2 is alkyl (preferably C_2 to C_4), alkenyl (preferably C_3 or C_4) or cyclopropyl; and X is hydrogen or halogen.

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SUGITA



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(54) N-(5-t-BUTYL-3-ISOXAZOLYL) ALKANAMIDE DERIVATIVES HAVING HERBICIDAL ACTIVITY

(71) We, SHIONOGI & CO. LTD., a Japanese Body Corporate, of 12 3-chome, Dosho-machi, Higashi-ku, Osaka, Japan, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

The present invention relates to N-(5-t-butyl-3-isoxazolyl)alkanamide derivatives

and to herbicidal formulations containing the same.

Our British Patent No. 1,471,743 describes and claims a compound represented by the formula:

$$x \frac{1}{R - \prod_{O = N}^{|I|} \prod_{N=R}^{|R|} 2}$$

wherein R represents hydrogen, alkyl or aryl; R1 represents hydrogen or alkyl; R2 represents a group of the formula

wherein R³ and R⁴ each independently represent hydrogen, alkyl, alkenyl, alkynyl, aralkyl, aryl, alkoxy, or alkylthio, or R³ and R⁴ and the adjacent nitrogen atom form a ring optionally including another hetero atom (nitrogen, oxygen, or sulfur), or R² is a group of the formula —CO—Y—R³ wherein R³ represents alkyl, alkenyl, alkynyl, aralkyl, or aryl, and Y represents oxygen or sulfur; and X represents hydrogen, alkyl, or halogen; provided that R and X may optionally be taken together to represent alkylene, and alkyl, aralkyl, and/or aryl groups may each be optionally substituted with one or more substituents selected from halogen, alkyl, alkoxy, nitro or hydroxy. This invention can be regarded as a modification of the invention of said earlier patent in that the meanings for groups X and R are more restricted and in place of the group R² as defined in Patent No. 1,471,743 is to be found a group —CO—R² as defined below.

The isoxazole derivatives of the present invention show excellent herbicidal activity and exhibit very low toxicity towards humans, fish and other animals. It has also been discovered that the present isoxazole derivatives are smoothly decomposed or degraded in soil after their application thereto as herbicides.

According to the present invention there is provided a compound of the formula:

$$\frac{X}{R} \frac{1}{10^{-N}} N \left(\frac{R^{1}}{CO-R^{2}} \right) \tag{I}$$

wherein R is t-butyl; R^1 is hydrogen; R^2 is alkyl (preferably C_2 to C_4), alkenyl (preferably C_3 or C_4) or cyclopropyl; and X is hydrogen or halogen.

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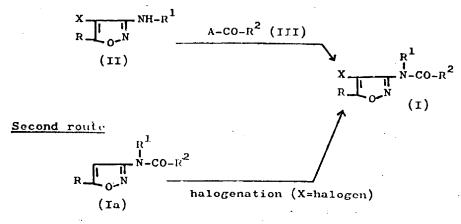
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Among suitable alkyl groups R₂ are ethyl, propyl, i-propyl, butyl, i-butyl, pentyl and hexyl. Suitable alkenyl groups R² include allyl, isopropenyl, butenyl and butadienyl. Halogen may be, for example, chlorine or bromine.

The isoxazole derivatives (I) of the present invention can be prepared according

5 to the following synthetic routes:

First route



wherein A is a residue of a reactive group such as halogen (e.g. chlorine or bromine) or an ester (e.g. tosyloxy, mesyloxy or —O—CO—R²).

First route:

A compound (I) can be prepared by reacting an amine (II) with an acylating reagent (III) with or without the presence of a base (e.g. pyridine, triethylamine or sodium hydroxide) and in the presence or absence of an inert solvent (e.g. water, methanol, benzene, dimethylformamide or dimethylsulfoxide) at room temperature or with heating.

15 Second route

Halogenation of an isoxazole (Ia) can be carried out in a conventional manner. Thus, an isoxazole (Ia) may be treated with a halogenating agent (e.g. chlorine, bromine or sulfuryl chloride) in an inert solvent (e.g. active acid, methylene chloride or chloroform) at room temperature or with heating.

The present invention includes a process for the preparation of a compound in accordance with the invention, which process is in accordance with the above routes.

Practical examples of the preparation of the present isoxazole derivatives (I) in accordance with each of the above routes are now given in the following Synthetic

Examples.

Synthetic Example 1.

Propionic anhydride (5 ml) is added to 3-amino-5-t-butylisoxazole (2.52 g), and the resultant mixture is stirred at room temperature for 3 hours and then allowed to stand at room temperature overnight. The reaction mixture is poured onto icy water (50 ml). The precipitated crystals are filtered and shaken with benzene. The benzene layer is washed with saturated aqueous sodium bicarbonate and water each twice, dried over anhydrous sodium sulfate and evaporated to remove the solvent. The residue is recrystallized from cyclohexane to give N-(5-t-butyl-3-isoxazolyl)propion-amide (2.91 g) is colourless crystals melting at 95.0° to 96.0° C.

Synthetic Examples 2 to 5.

The following products (Ia) are obtained from the corresponding amines (II) by reaction with the corresponding anhydride. (R²CO)₂O, by procedures similar to that described in Example 1.

NH-R ¹	_	R ¹
R_IO_N	(R ² CO) ₂ O	R CO-R ²
(11)		(Ia)

TABLE 1

Syn.			Product (Ia)						
Ex.	Ex. R R ¹		R²	m.p. or b.p.					
2	t-Bu	Н	-(CH ₂) ₂ CH ₃	67.0-68.5°C					
3	t-Bü	Н	-(CH₂)₃CH₃	96.5–97.5°C					
4	t-Bu	н	-(CH ₂) ₄ CH ₃	72.0-73.5°C					
5	t-Bu	H	−CH <ch,< td=""><td>123.0-124.0°C</td></ch,<>	123.0-124.0°C					

Note) The abbreviations in Table 1 have the following significance:

Bu (butyl), Pr (propyl), i-(iso-), t- (tertiary-), m.p. (melting point), b.p. (boiling point).

Synthetic Example 6.

To a solution of 3-amino-5-t-butylisoxazole (2.80 g) in pyridine (10 ml) is added dropwise isobutyryl chloride (2.34 g) keeping the mixture below 10° C. The reaction mixture is stirred with cooling for 30 minutes and at room temperature for 1 hour and evaporated to remove the pyridine. The residue is mixed with 5% hydrochloric acid solution (40 ml) and shaken with methylene chloride. The methylene chloride layer is separated, washed with saturated aqueous sodium bicarbonate and water, dried over anhydrous sodium sulfate and evaporated to remove the methylene chloride. The result is chromatographed on a column of silica gel and recrystallized from nhexane to give N-(5-t-butyl-3-isoxazolyl)-isobutyramide (3.85 g) as colorless needles melting at 123.0 to 124.0° C.

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Synthetic Examples 7 to 10.

Reactions are effected as in Example 6 to give the following products (Ia):

$$\begin{array}{c|c}
R & \begin{array}{c|c}
\hline
 & NH-R^1 \\
\hline
 & R^2-COC1 \\
\hline
 & (II) \\
\end{array}$$

$$\begin{array}{c|c}
R^1 \\
\hline
 & CO-R^2 \\
\end{array}$$

TABLE 2

S			Product (Ia)	
Syn. Ex.	R	R¹	R²	m.p. or b.p.
7 .	t-Bu	Н	-CH CH₂CH₃	133.5–135.0°C
8	t-Bu	H	$-CH < \frac{CH_3}{(CH_2)_2CH_3}$	96.5–97.5°C
9	t-Bu	 Н	-cii cii2	146.0–147.0°C
10	t-Bu	н	−C≤CH₃	70.5–71.5°C

Note) The abbreviations in Table 2 have the meanings given above for Table 1.

Synthetic Example 11.

Methylene chloride (20 ml) and sulfuryl chloride (5.40 g) are added to N-(5-t-butyl-3-isoxazolyl)cyclopropanecarboxamide (4.17 g) and refluxed with heating for 1.5 hours. The methylene chloride and the unreacted sulfuryl chloride are evaporated under reduced pressure. The residue is chromatographed on a column of silica gel and recrystallized from benzene to give N-(5-t-butyl-4-chloro-3-isoxazolyl)cyclopropanecarboxamide (4.10 g) as colorless needles melting at 129.5 to 131.0° C.

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(Ib)

Synthetic Examples 12 to 17. in the state of the synthetic Examples 12 to 17. in the synthetic Examples 12 to 17. Reactions are effected as in Example 11 to give the following products (Ib):

$$t-Bu \xrightarrow{N} COR^{2} \xrightarrow{halogenation} t-Bu \xrightarrow{N} COR^{2}$$
(Ia)

TABLE 3

Syn.			Product (Ib)	
Ex.	X	R¹	R²	m.p.
12	Cl	Н	· −CH₂CH₃	88.0-89.0°C
13	CI	H	−CH <ch,< td=""><td>96.5–97.5°C</td></ch,<>	96.5–97.5°C
14	Ci	Н	-CH-CH,	99.0–100°C
15	Cl	Н	–(CH₂)₃CH₃	80.0-81.5°C
16	Cl	H ·	-CH (CH ₂) ₂ CH ₃	92.0–93.0°C
17	Br	Н	-cii CH ₂	111.0–112.0°C

Note) *: Bromine and 1,2-dichloroethane are used.

Experiment 1.

Compour	· · · · · · · · · · · · · · · · · · ·	
No.	Compound	
1	N-(5-t-butyl-3-isoxazolyl)propionamide	
2	N-(5-t-butyl-3-isoxazolyl)isobutyramide	
3 .	N-(5-t-butyl-3-isoxazolyl)-sec-valeramide	- 10
4	N-(5-t-butyl-3-isoxazolyl)valeramide	-
~ 5	N-(5-t-butyl-3-isoxazolyl)-2-methylvaleramide	,
6	N-(5-t-butyl-3-isoxazolyl)hexanamide	
7	N-(5-t-butyl-3-isoxazolyl)-2-methylhexanamide	
8	N-(5-t-butyl-3-isoxazolyl)cyclopropanecarboxamide	11
9	PCP—Na (Sodium pentachlorophenoxide)	

b) Test method:

(1) Pre-emergence test: 25 seeds of a test plant were sown in sandy soil in a polyethylene cup (diameter: 9 cm). After sowing, the seeds were covered with sandy soil to about 5 mm depth and 20 an aqueous suspension of a test compound at a concentration of 100 ppm using Tween 20 (trademark of Atlas Powder Co.) as a spreader was applied over the surface of the sandy soil. The application rate of the test compound was 10 g/are and 30 g/are in aqueous suspension (water dilution: 10 L/are) applied by a sprayer. Administration was effected at 25° C in a greenhouse in natural sunlight. The degree of germination 25 was evaluated 3 weeks after the application.

(2) Post-emergence test: A test compound was applied to young plants 10 days after seeding. Administration and evaluation were effected as described above (1).

c) Method of evaluation:
The number of surviving plants was determined by the naked eye and the survival percentage for the sown seeds was then calculated. The survival percentage was marked in six degrees as follows:

_	Survival percentage of the plant tested	Mark
5	Not more than 10%	3
	11—25%	4
	26—50%	3
	51—75%	2
10	7690%	'n
10	Not less than 91%	

d) Result:

TABLE 4.

-,			TAI	BLE	4.			<u> </u>					
		Herbicidal Activity											
	Application	Application Pre-emergence test							Post-emergence test				
Compound No.	rate (g/are)	A	В	С	D	E	F	A	В	С	D	Е	F
1	10	0	0	0	.4	4	1	0	0	0	5	4	5
1	30	0	2	3	5	5	5	0	1	2	5	5	5
2	10	0	3	5	5	5	5	0	1	5	5	5	5
2	30	0	4	5	5	5	5	0	5	5	5	. 5	5
.3	10	0	0	1	0	0	0	0	0	0	4	0	0
	30	0	3	4	4	4	1	0	0	5	5	5	3
4	10	0	0	2	2	2	2	0	1	4	3	4	5
	30	0	4	5	5	5	5	0	2	5	5	5	5
5	10	0	.3	5	5	5	5	0	0	5	2	5	5
·	30	0	5	5	5	5	5	0	3	5	5	5	5
6	10	0	0	2	3	1	1	0	1	5	5	3	3
	30	0	0	2	5	2	0	0	1	5	5	5	3
7	10	0	0	5	5	5	5	0	0	2	5	5	5
·	30	0	4	5	5	5	5	0	0	2	5	5	5
8	10	0	5	5	5	5	5	0	5	5	5	5	5
	30	0	5	5	5	5	5	3	5	5	5	5	5
9	10	0	0	0	0	2	3	0	0	0	0	2	5
	30	0	0	0	0	2	3	0	0	0	0	4	5
	50	0	2	2	. 0	5	5	0	0	4	2	5	5
	50		2										

Note) The abbreviations each have the following significance:

A (Triticum aertivum, B (Echinochloa crusgalli),

C (Digitaria adscendens), D (Brassica campestris),

E (Polygonum logisetum), F (Amaranthus retroflexus),

d) Result:

TABLE 5

	Application	ation Echinochloa crusgalli						Monochoria vaginalis					
Compound No.	rate (g/are)	PRE	1L	2L	3L	PRE	SL	1L	2L				
**	6.25	2	1	1	0	0	4.	3	3				
	12.5	2	3	3	0	0 -	5	4	· 3				
1	25	2	5	5	0	0	5	5	4				
	50	3	5	5	2	2 -	5	5 :	5				
	75	5	5	5	2	3	5	5	5				
	100	5	. 5	5	4	3.	5	5	5				
	6.25	3	5	5	5	4	5	5	5				
	12.5	5	5	5	5 ,	5	. 5	5	5				
. 2	25	5	5	5	5	5	5	5 .	5				
	50	. 5	5	5	5	5	5 -	5	5				
	75	5	5	5	· 5	5	5	5	5				
	100	5	5	5	5	5	5	5	.5				
	6.25	0	0	0	0	0	2	1	1				
	12.5	1	1	0	0	0	2	2	1				
.3	25	3	2	1	0	0	2	2	2				
	50	4	2	1	0	0	3	3	3				
	75	4	3	2	0	2	4	3	3				
	100	5	3	2	0	2	4	3	3				

Note) The abbreviations each have the following significance:

PRE (pre-emergence), IL (one leaf term), 2L (two leaves term), 3L (three leaves term), SL (small leaf term).

d) Conclusion:

Thus, the tested compounds of this invention (Compounds Nos. 1 and 2) showed excellent herbicidal activity against *Echinochloa crusgalli* and *Monochoria vaginalis* in water-pooled paddy fields in comparison with a commercially available herbicide, propanil. Additionally, chemical poisoning of rice plants by any of the compounds (Compound Nos. 1—3) was almost never observed.

The present isoxazole derivatives (I) show excellent herbicidal activity against various grasses with a small rate of application. These compounds can also be used as non-selective or selective herbicides by changing the rate of application thereof. The herbicides of this invention are generally applicable to various crops including wheat, barley, corn, carrots, peanuts, peas and rice plants in order to protect them from undesired weeds and grasses. They can also be applied to sugar cane, potatoes, sweet potatoes, mentha, egg-plant or Spanish paprica after planting thereof. Virtually no harmful chemical effect at all is observed as a result of the action of the present herbicides on these crops, such effects as are observed being so slight that the crops easily recover. Furthermore, the present herbicides are quite harmless to humans and domestic

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bromine.

5. N-(5-t-butyl-3-isoxazolyl) propionamide.
6. N-(5-t-butyl-3-isoxazolyl) isobutyramide.

7. N-(5-t-butyl-3-isoxazolyl)-sec-valeramide.

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8. N-(5-t-butyl-3-isoxazolyl) valeramide.

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- 9. N-(5-t-butyl-3-isoxazolyl)-2-methylvaleramide.
- 10. N-(5-t-butyl-3-isoxazolyl)hexanamide.
- 11. N-(5-t-butyl-3-isoxazolyl)-2-methylhexanamide. 12. N-(5-t-butyl-3-isoxazolyl)cyclopropanecarboxamide.
- 13. A compound as claimed in claim 1 and substantially as referred to hereinbefore, other than a compound as claimed in any one of claims 5 to 12.
 - 14. A process for preparing a compound as claimed in claim 1, which process comprises either a) reacting an amine of the formula:

$$\begin{array}{c}
X \overline{\downarrow_{0}} \stackrel{\text{II}}{\downarrow_{0}} NH - R^{1} \\
R \overline{\downarrow_{0}} \stackrel{\text{NH}}{\downarrow_{0}}
\end{array} (II)$$

with an acylating reagent of the formula: 10

$$A$$
— CO — R^2 (III)

wherein A is a residue of reactive group; or b) halogenating an isoxazole of the formula:

$$R = \frac{1}{10^{-N}} N CO - R^2$$
 (Ia)

15. A process as claimed in claim 14, wherein A is halogen or an ester group. 16. A process as claimed in claim 14 or claim 15, wherein, in (a), the reaction

is effected in the presence of a base.

17. A process as claimed in claim 16, wherein the base is pyridine, triethylamine or sodium hydroxide.

18. A process as claimed in any one of claims 14 to 17, wherein in (a), the reaction is effected in an inert solvent.

19. A process as claimed in claim 14, wherein the halogenation is achieved by

the use of chlorine, bromine or sulfuryl chloride as a halogenating agent.

20. A process as claimed in claim 14 or claim 19, wherein the halogenation is effected in an inert solvent.

21. A process as claimed in claim 14 and substantially as hereinbefore described in any one of the foregoing Synthetic Examples.

22. A compound as claimed in claim 1 which has been prepared by a process as

claimed in any one of claims 14 to 21.

23. A herbicidal formulation which comprises a compound as claimed in any one of claims 1 to 13 and 22 formulated for herbicidal use.

24. A formulation as claimed in claim 23 also comprising a diluent, carrier or

excipient.

25. A formulation as claimed in claim 24, wherein the diluent, carrier or excipient is clay, talc, diatomaceous earth, bentonite, water, an alcohol, acetone, benzene, toluene, xylene, solvent, naphtha or cyclohexane.

26. A formulation as claimed in any one of claims 23 to 25 also comprising an emulsifier, at stabiliser, a dispersant, a suspending agent, a spreader, a penetrant, a wetting agent, an insecticide, a fungicide, a herbicide other than a compound as claimed in any one of claims 1 to 13 and 22, a manuring ingredient or a soil treating

27. A formulation as claimed in any one of claims 23 to 26 in the form of an emulsion, a wettable powder, granules, a dust, a pill or a tablet.

28. A formulation as claimed in claim 23 and substantially as hereinbefore des-

cribed in any one of Examples A to C.

29. A method of producing a herbicidal effect in an environment, which method comprises administering to the environment an effective amount of a compound as claimed in any one of claims 1 to 13 and 22 or a formulation as claimed in any one of claims 23 to 28.

30. A method as claimed in claim 29 when used in treating a crop area to remove or inhibit the growth of weeds or grasses.

31. A method as claimed in claim 30, wherein the crop is wheat, barley, corn, carrots, peanuts, peas, rice, sugar cane, potatoes, sweet potatoes, mentha, egg-plant or Spanish paprica.

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32. A method as claimed in claim 29 and substantially as hereinbefore described in Experiment 1 or Experiment 3.

33. A crop which has been grown in an area to which a method as claimed in claim 30 or claim 31 has been applied.

34. A method of killing a plant, which method comprises applying thereto an effective amount of a compound as claimed in any one of claims 1 to 13 and 22 or of a formulation as claimed in any one of claims 23 to 28.

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